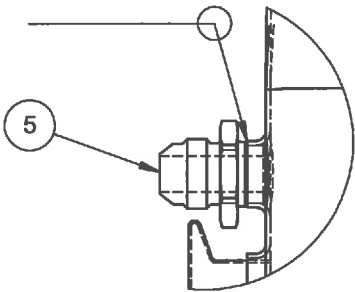
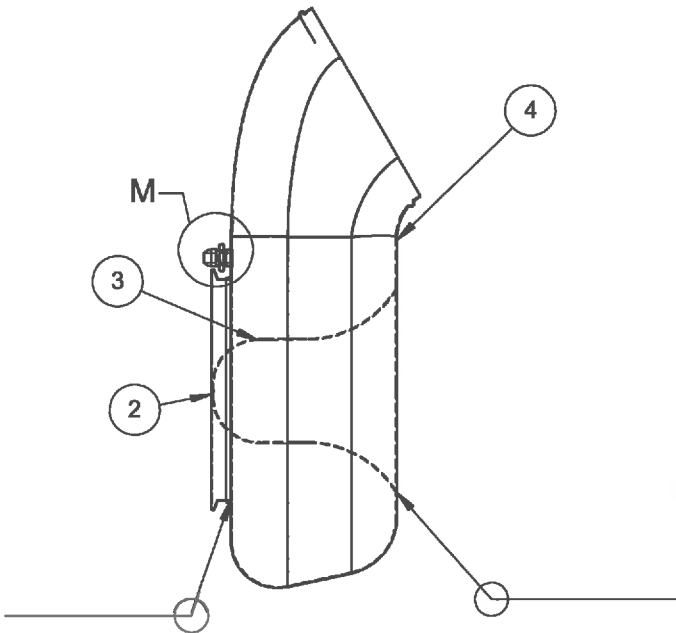
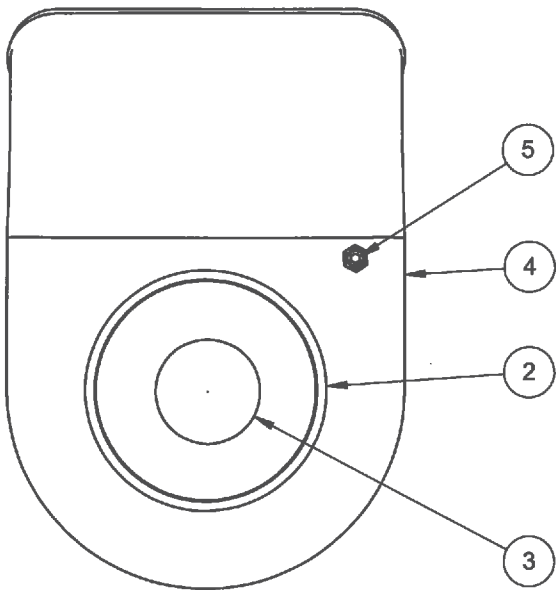
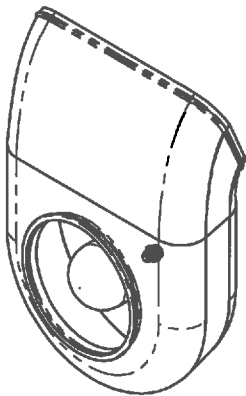


ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	E4313-041	EXHAUST DUCT ASSEMBLY
2	1	E4313-7	FLANGE
3	1	E4313-9	INNER DUCT
4	1	E4313-043	EXHAUST DUCT
5	1	E4313-11	FITTING



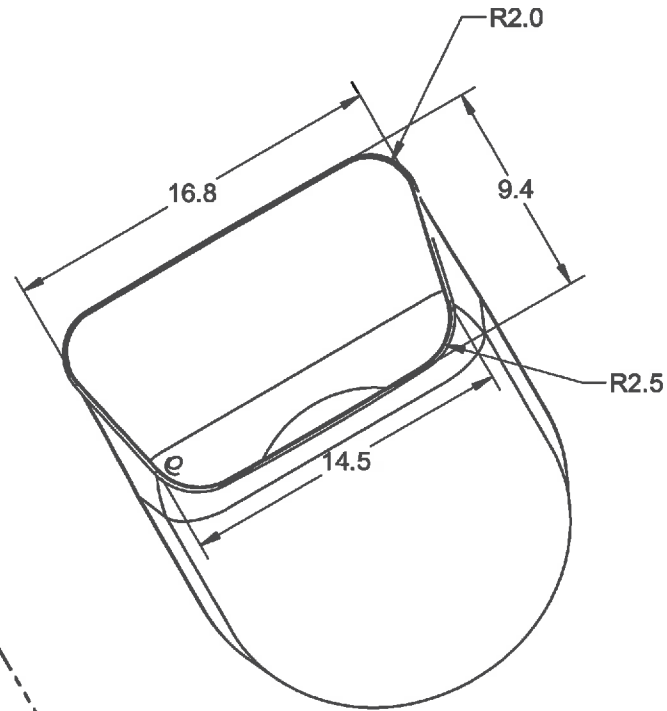
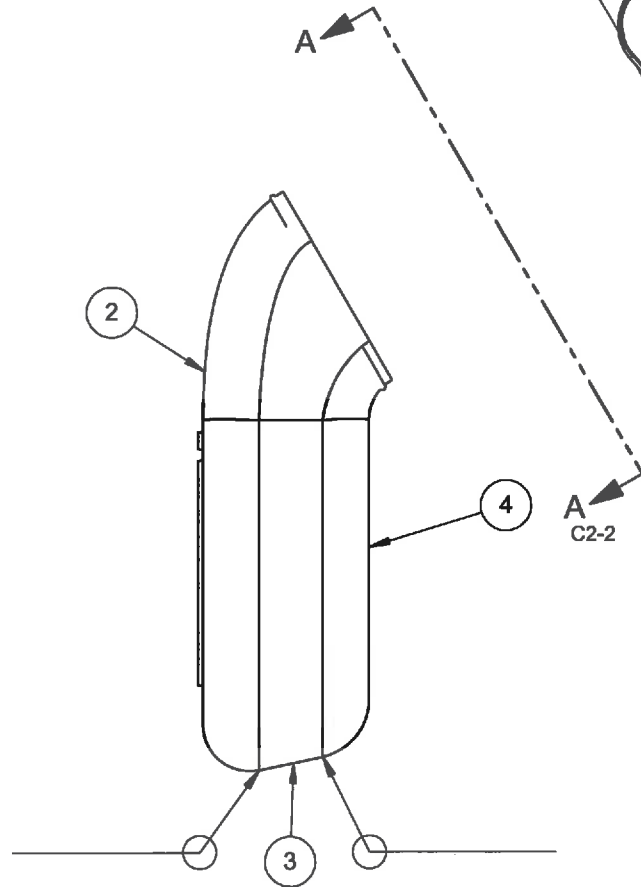
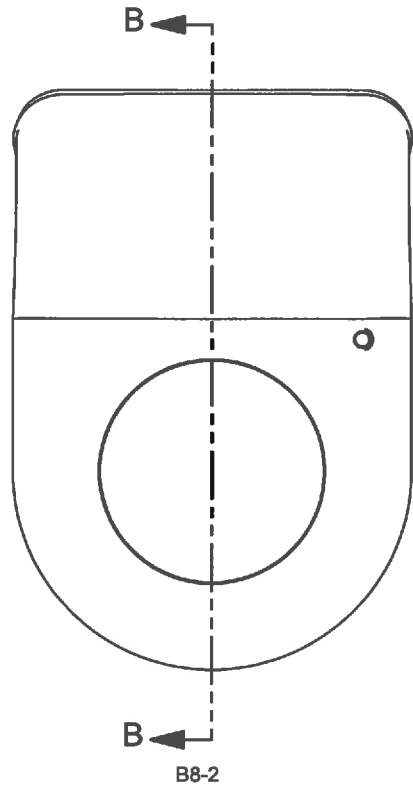
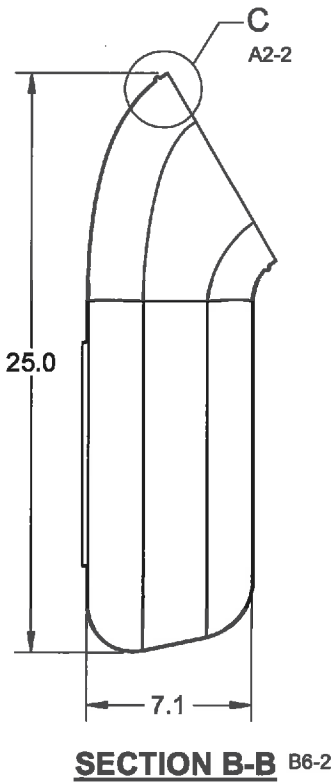
DETAIL M

E4313-041 EXHAUST DUCT ASSEMBLY

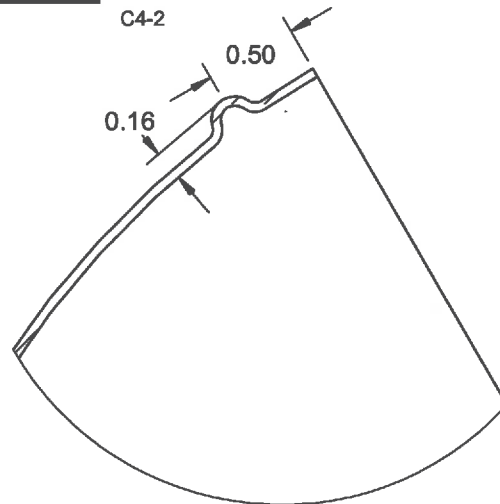
- NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 16.56 lbs
8) WELD PER DART QSI 004

B	ADD -11 FITTING TO -041; ZN D5-1, ADD DETAIL F AND G; ZN A4-3, A6-3, ADD DIMENSIONS: ZN C6-3, C7-3, B4-4, B5-5 REVISE -7; ZN A5-6, ADD -11; ZN A5-8	VS	14.08.08
A	NEW ISSUE		12.12.03
REV.	DESCRIPTION	BY	DATE
DESIGN	VS	EAGLE COPTERS LTD CALGARY, ALBERTA, CANADA	
DRAWN	VS		
CHECKED	RF/KR	DRAWING NO.	REV. B
MFG. APPR.	N/A	E4313	SHEET 1 OF 8
APPROVED	HS	TITLE	SCALE
DE APPR.		EXHAUST DUCT	NTS
DATE	14.08.08	COPYRIGHT © 2012 BY EAGLE COPTERS LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM EAGLE COPTERS LTD.	

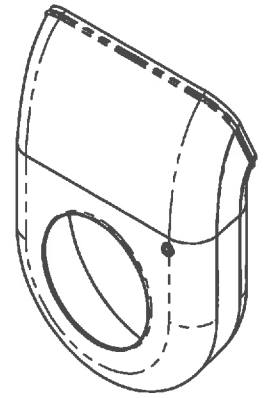
ITEM NO.	QTY. -043	PART NUMBER	DESCRIPTION
1	X	E4313-043	EXHAUST DUCT
2	1	E4313-1	FORWARD FACE
3	1	E4313-3	TRANSITION
4	1	E4313-5	AFT FACE



VIEW A-A

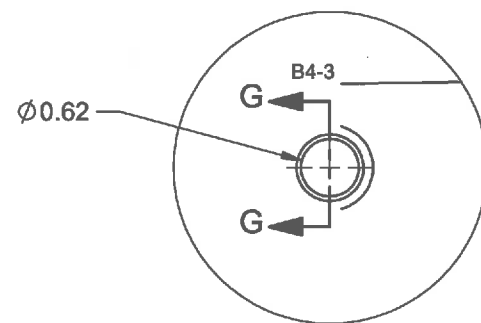
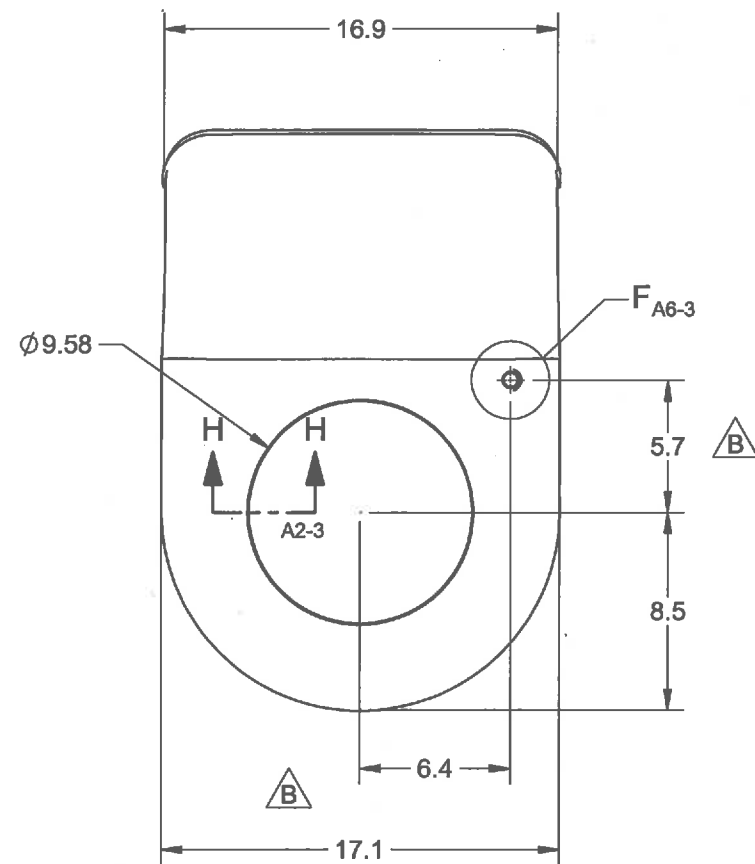


DETAIL C
C8-2

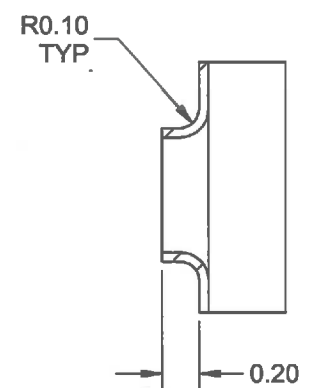
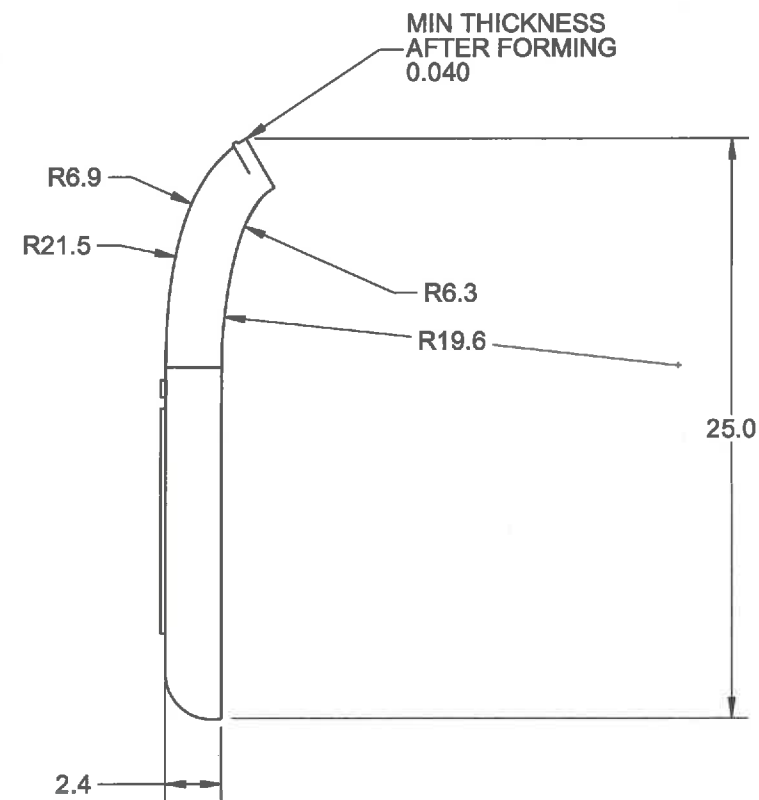


- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 13.76 lbs
 - 8) WELD PER DART QSI 004

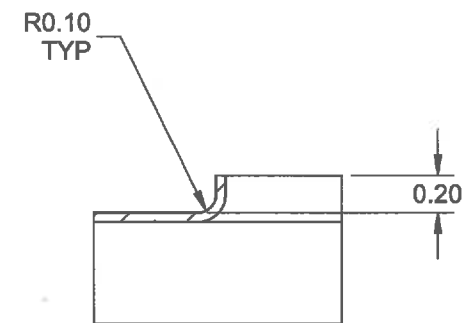
DESIGN	VS	EAGLE COPTERS LTD CALGARY, ALBERTA, CANADA	
DRAWN	VS		
CHECKED	RF/KR	DRAWING NO.	REV. B
MFG. APPR.	N/A	E4313	SHEET 2 OF 8
APPROVED	HS	TITLE	SCALE
DE APPR.		EXHAUST DUCT	NTS
DATE	14.08.08	COPYRIGHT © 2012 BY EAGLE COPTERS LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM EAGLE COPTERS LTD.	



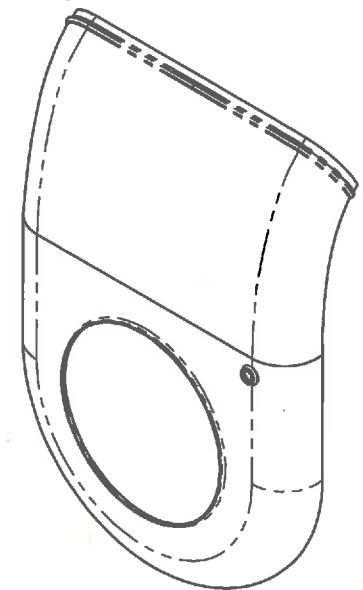
DETAIL F
D6-3



SECTION G-G
B6-3



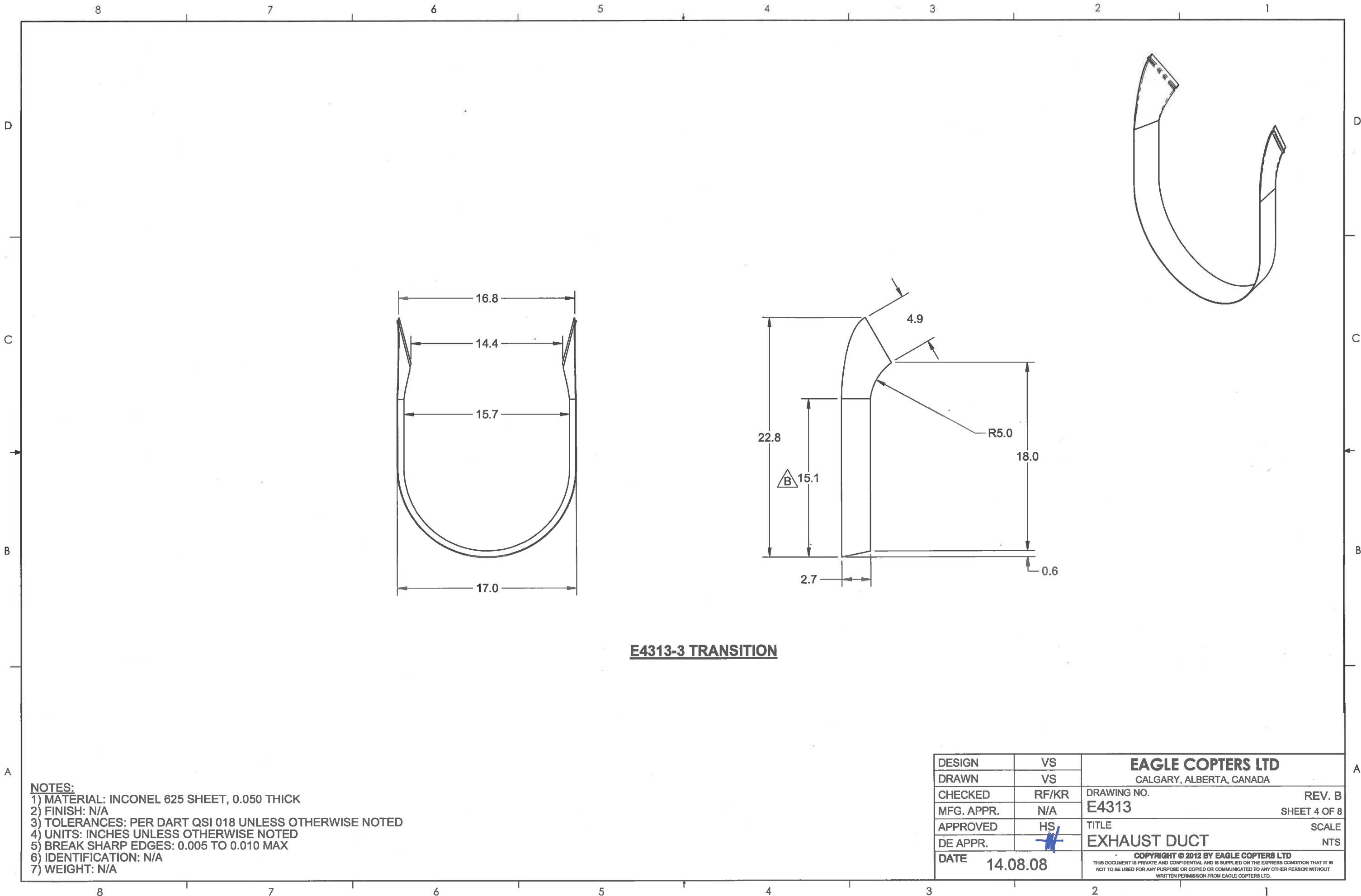
SECTION H-H
C7-3

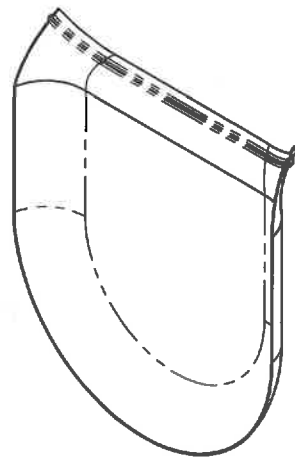
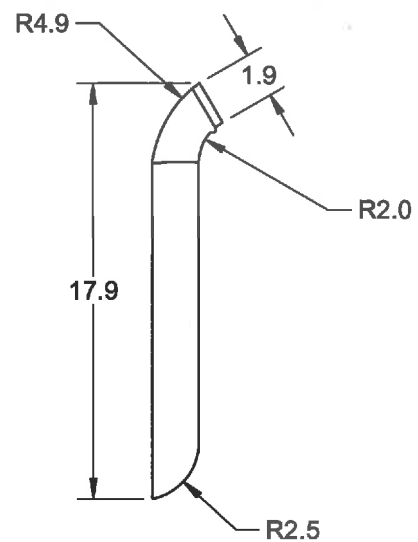
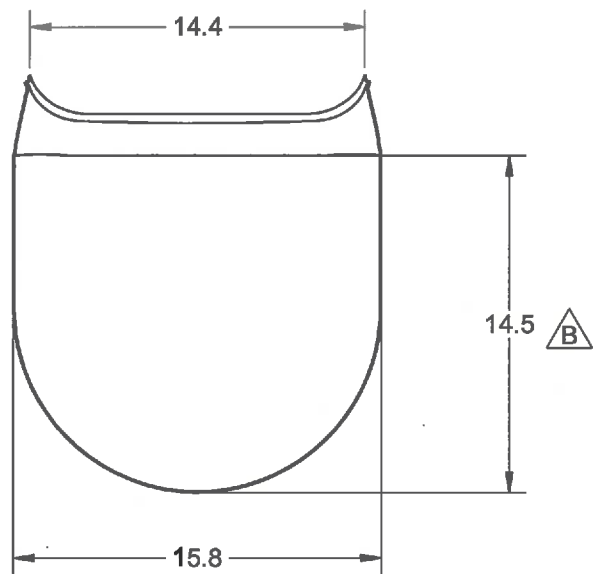


E4313-1 FORWARD FACE

- NOTES:**
- 1) MATERIAL: INCONEL 625 SHEET, 0.050 THICK
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: N/A

DESIGN	VS	EAGLE COPTERS LTD CALGARY, ALBERTA, CANADA	
DRAWN	VS		
CHECKED	RF/KR	DRAWING NO.	REV. B
MFG. APPR.	N/A	E4313	SHEET 3 OF 8
APPROVED	HS	TITLE	SCALE
DE APPR.		EXHAUST DUCT	NTS
DATE	14.08.08	<small>COPYRIGHT © 2012 BY EAGLE COPTERS LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM EAGLE COPTERS LTD.</small>	

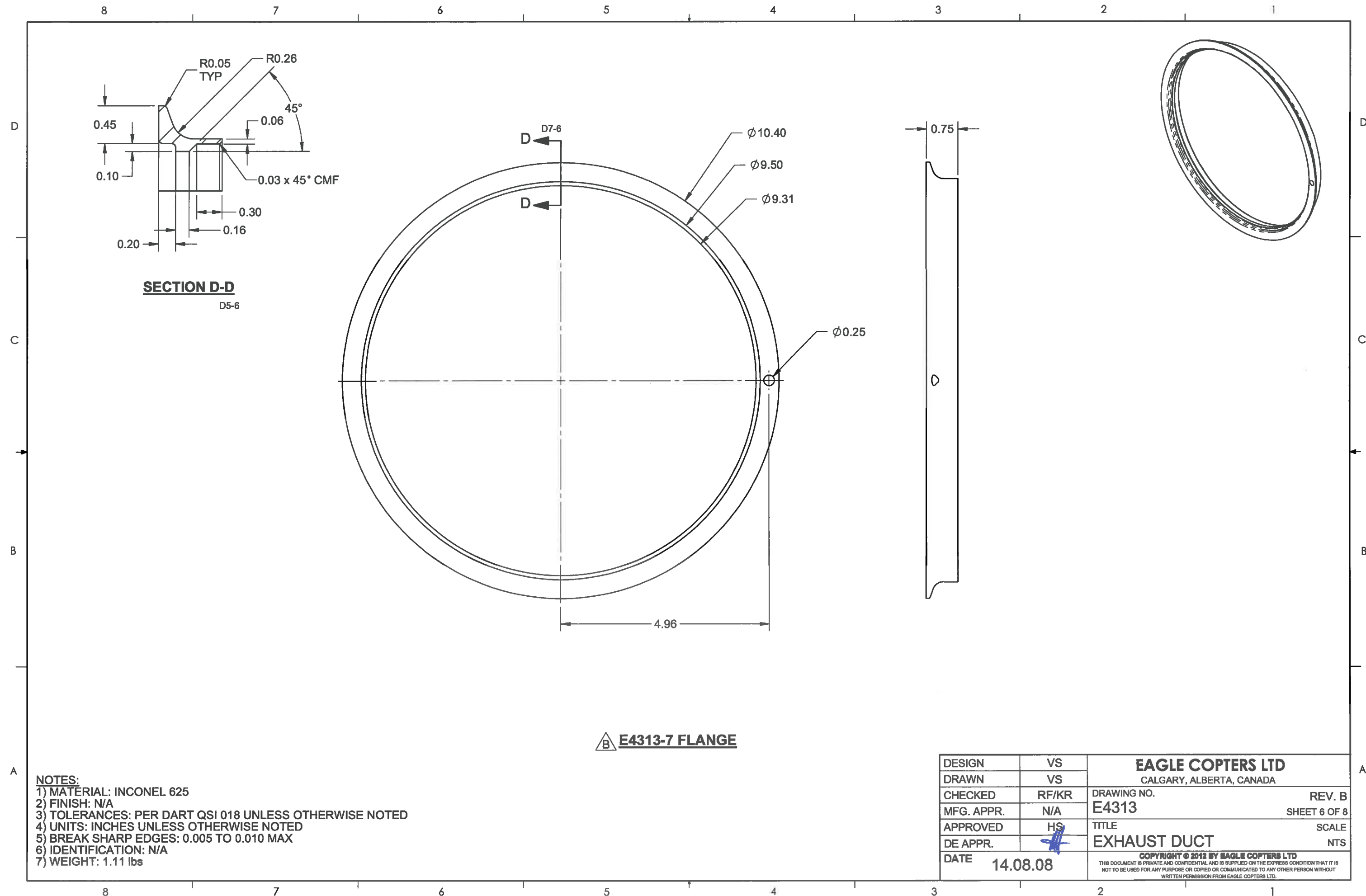


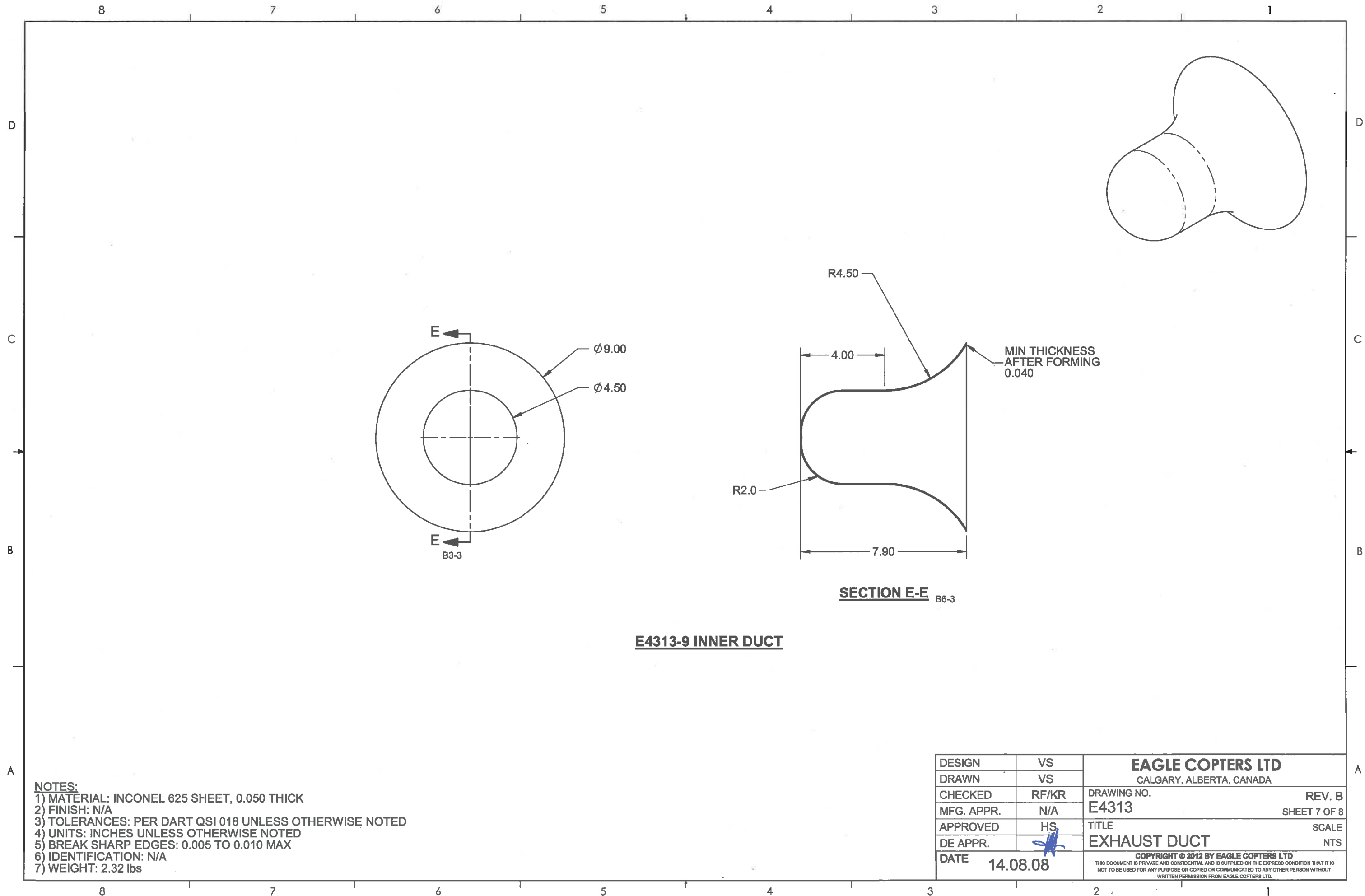


E4313-5 AFT FACE

- NOTES:
- 1) MATERIAL: INCONEL 625 SHEET, 0.050 THICK
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: N/A

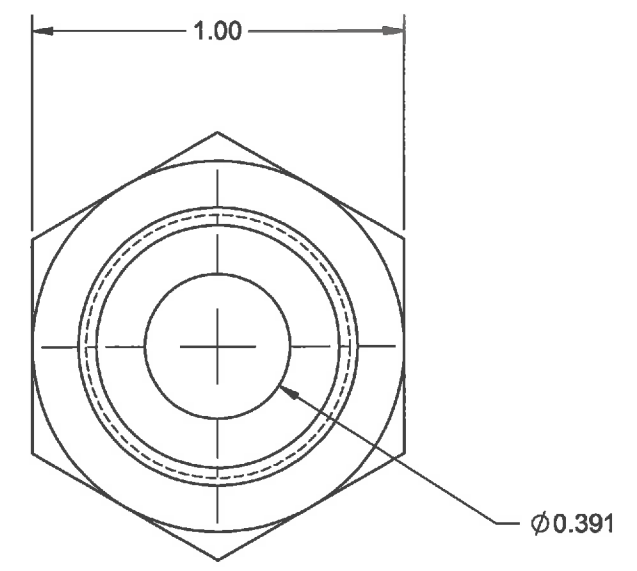
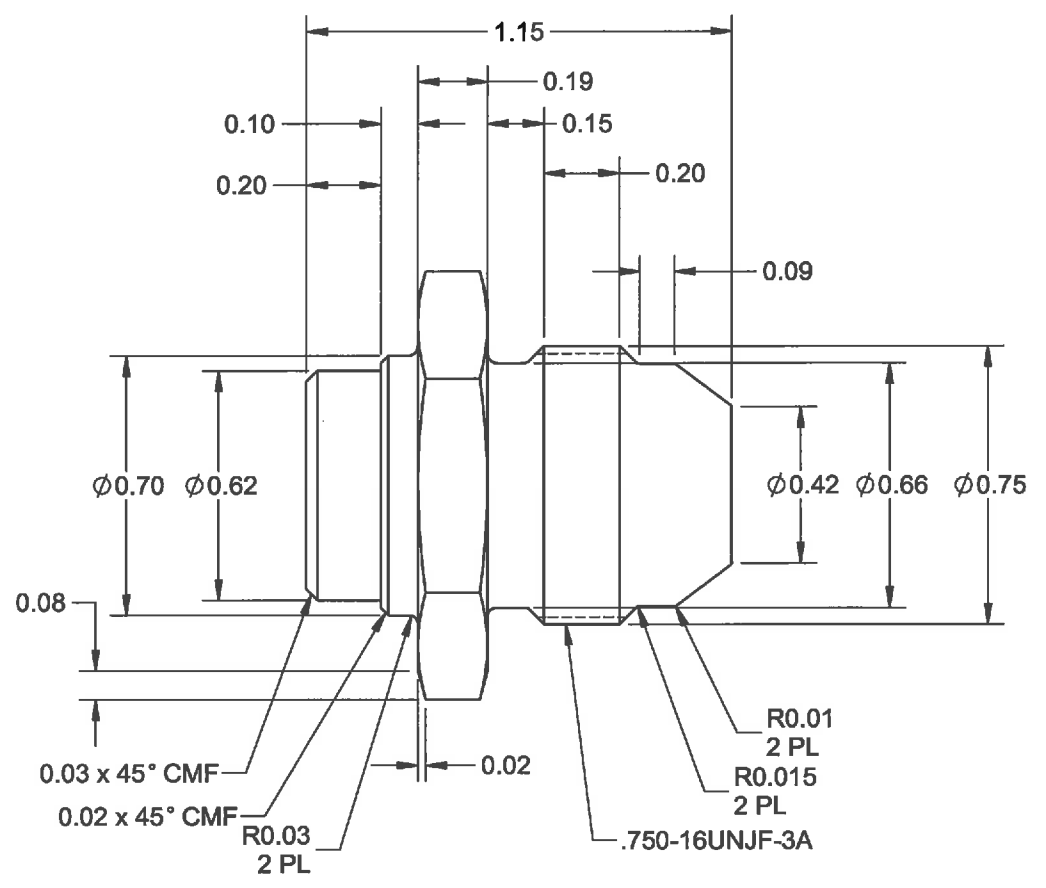
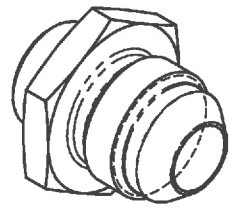
DESIGN	VS	EAGLE COPTERS LTD CALGARY, ALBERTA, CANADA	
DRAWN	VS		
CHECKED	RF/KR	DRAWING NO.	REV. B
MFG. APPR.	N/A	E4313	SHEET 5 OF 8
APPROVED	HS	TITLE	SCALE
DE APPR.		EXHAUST DUCT	NTS
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NOTES:
1) MATERIAL: INCONEL 625 SHEET, 0.050 THICK
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 2.32 lbs

DESIGN	VS	EAGLE COPTERS LTD CALGARY, ALBERTA, CANADA	
DRAWN	VS		
CHECKED	RF/KR	DRAWING NO.	REV. B
MFG. APPR.	N/A	E4313	SHEET 7 OF 8
APPROVED	HS	TITLE	SCALE
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E4313-11 FITTING

- NOTES:**
- 1) MATERIAL: INCONEL 625
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.10 lbs

DESIGN	VS	EAGLE COPTERS LTD. CALGARY, ALBERTA, CANADA	
DRAWN	VS		
CHECKED	RF/KR	DRAWING NO.	REV. B
MFG. APPR.	N/A	E4313	SHEET 8 OF 8
APPROVED	HS	TITLE	SCALE
DE APPR.		EXHAUST DUCT	NTS
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